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# Radiation Hardness Assurance

Jim Kinnison



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## Outline

- Environment Estimates
- Requirements
- Testing Summary

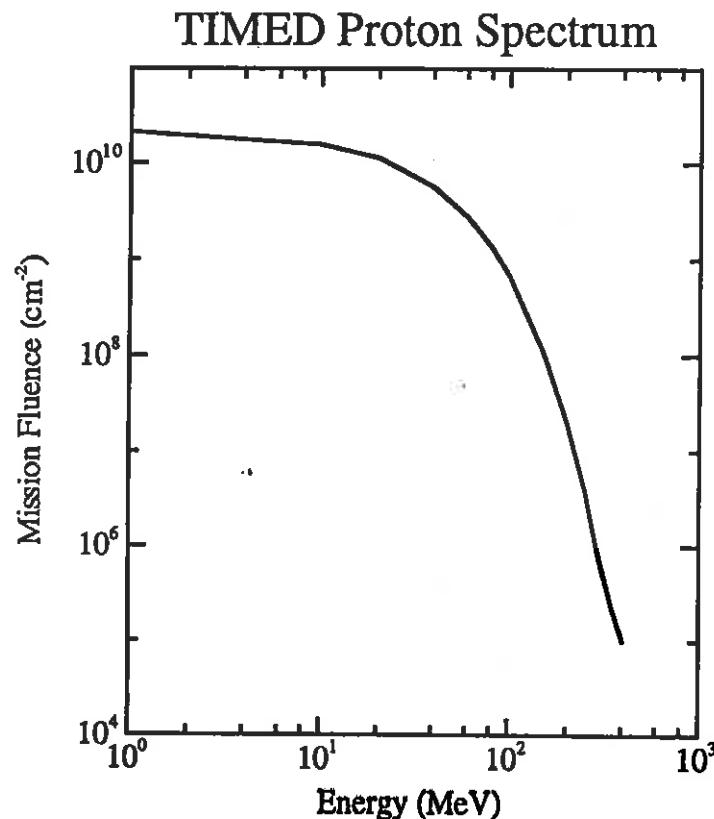


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## Proton Spectrum



- AP-8 Max
- Solar Maximum
- 625 km, 79 degrees
- 2 year mission life
- JPL Solar Proton Model  
95% Confidence Level



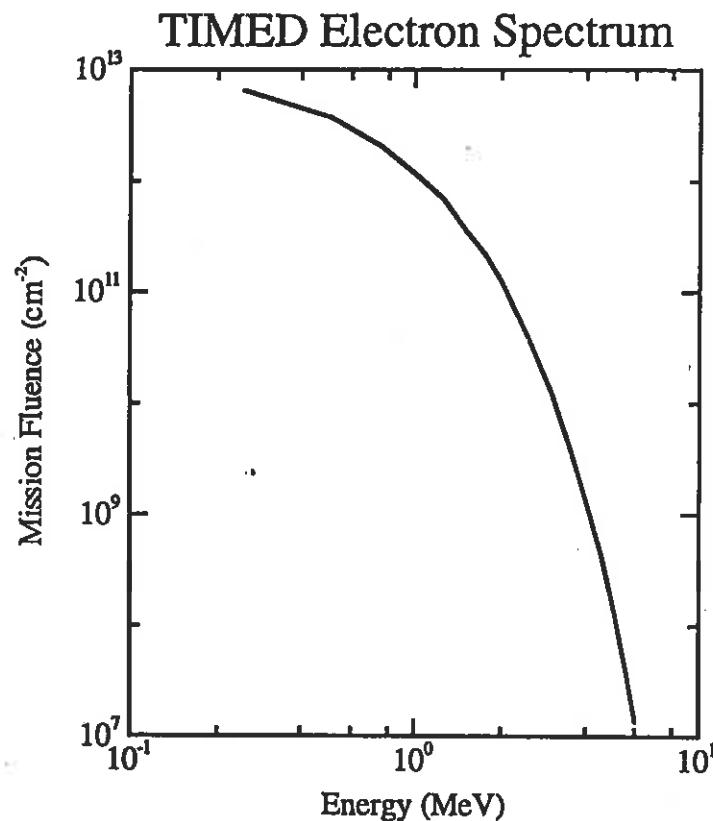
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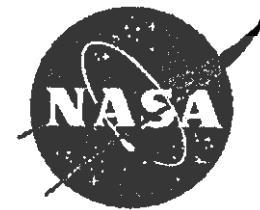
## Electron Spectrum



- AE-8 Max
- Solar Maximum
- 625 km, 79 degrees
- 2 year mission life



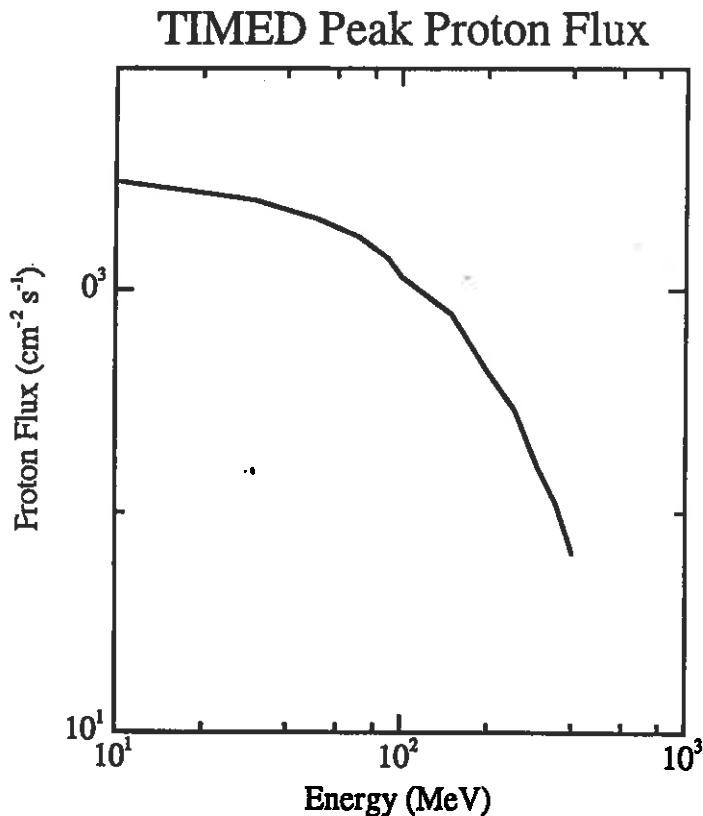
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## Peak Proton Flux



- South Atlantic Anomaly
- Center pass
- 15 minutes per pass
- About 8 passes per day
- Highest proton upset rate



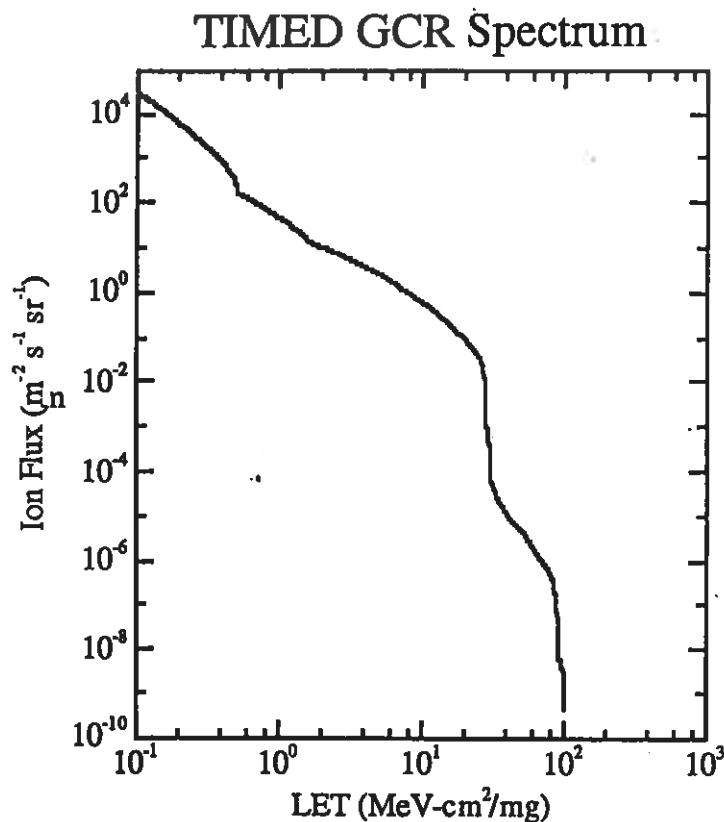
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## Cosmic Ray LET Spectrum



- CREME96
  - Stormy Conditions
  - Solar Maximum
  - 625 km, 79 degrees
- Worst-case average upset rate

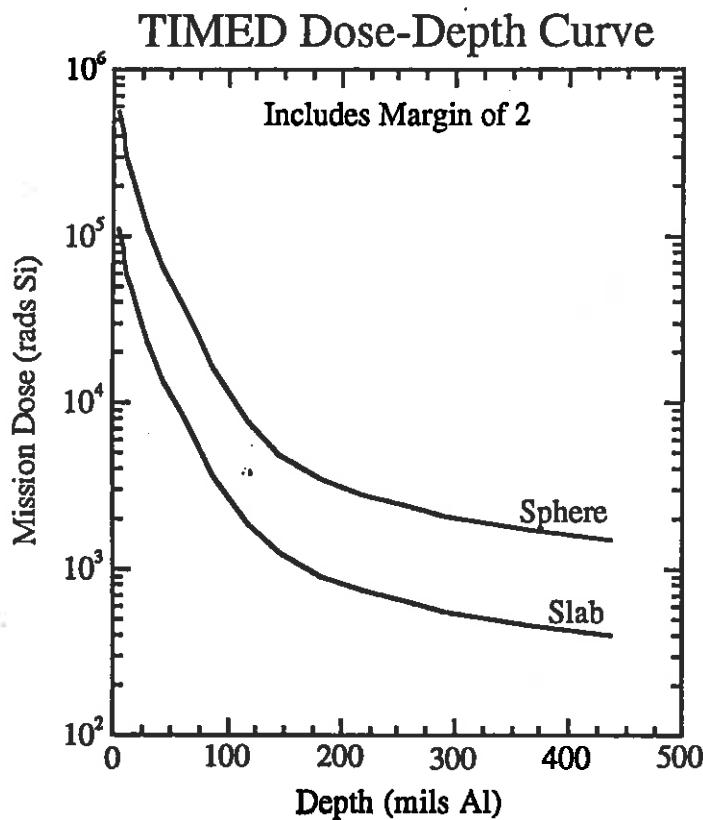


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## Dose-Depth Curve



- Shieldose calculation
- Uses previous spectra
- Hollow sphere and finite slab geometries
- Use 75 mils Al as hardness requirement

5 krads (Si)



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## Requirements

- Total Dose
  - w 5 krads (Si)
    - w Includes Margin of 2
- No Latchup
- SEU must not impact system performance
  - w Mitigation is allowed

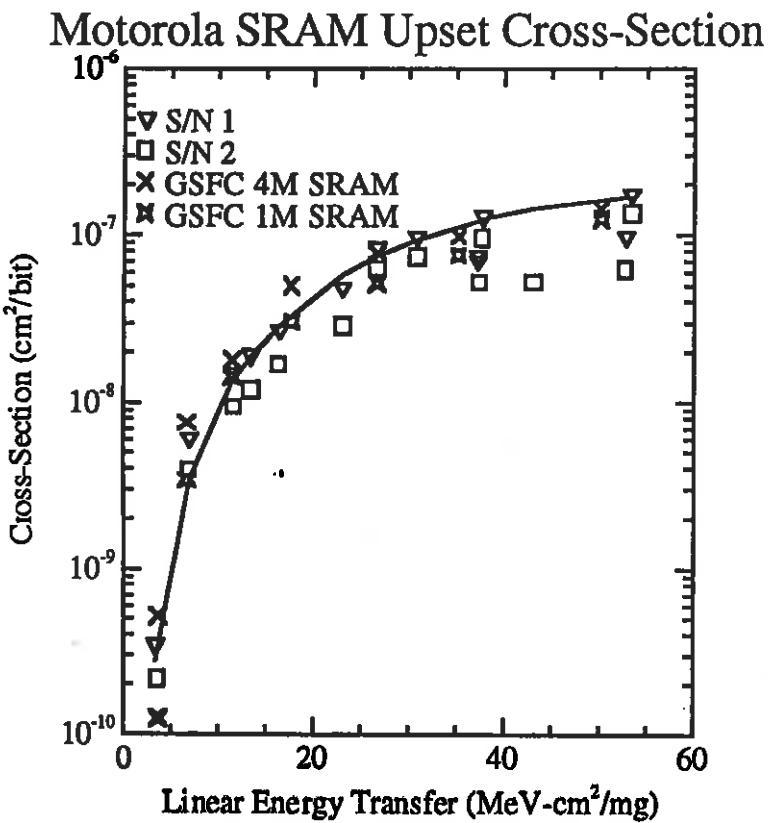


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## SRAM SEU Results



- 4 Mbit Motorola SRAM
- Packaged by Austin
- Peak heavy ion rate w 35 errors/dev-day
- Peak proton rate w 1860 errors/dev/day

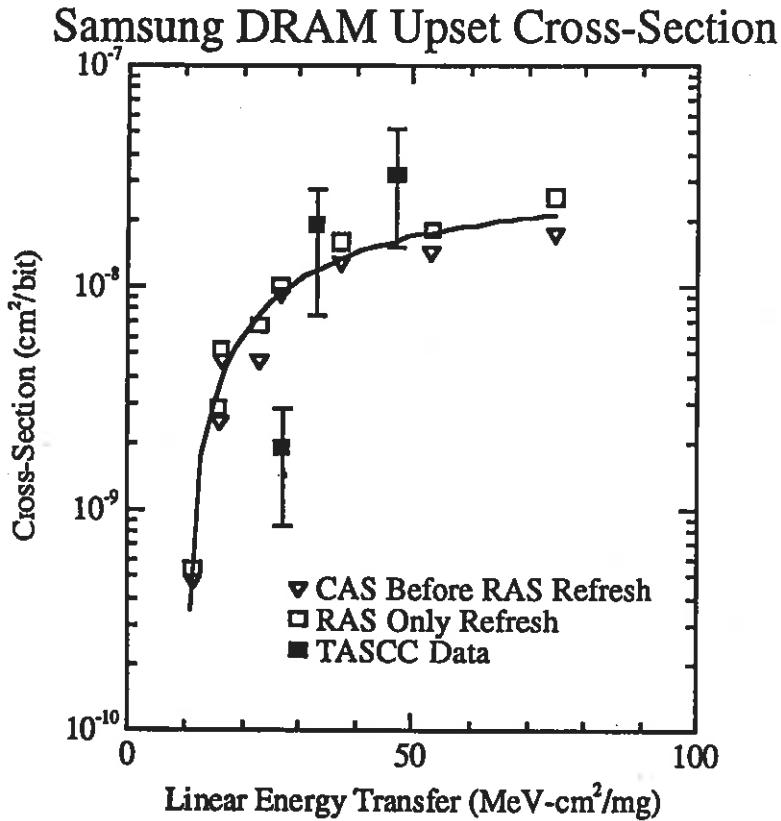


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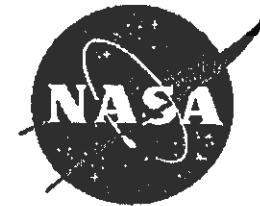
## DRAM SEU Results



- 64 Mbit Samsung DRAM
- Peak heavy ion rate
  - w 30 errors/dev-day
- Peak proton rate
  - w 2000 errors/dev-day



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## DC/DC Converter SEU Results

- Some devices can show drop-outs that are not self-correcting or are long-term
- Tested Interpoint and Lambda
- Lambda preferred for engineering reasons
- Depending on which PWM is used, some show long-term drop-outs
- Performance is acceptable with correct PWM

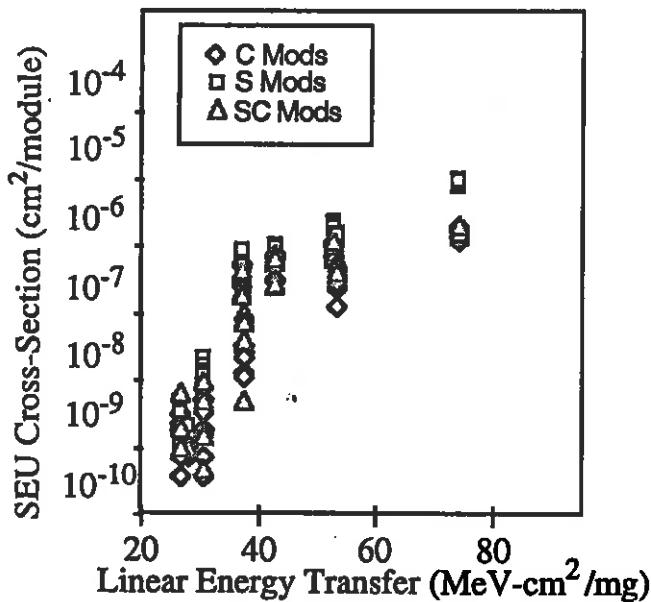


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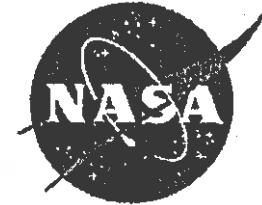
## A1280 SEU Results



- Similar to previous Actel 1280s
  - w Except S-mods
- Not susceptible to protons
- C-mods and SC-mods usable
- Recommend TRM for critical registers/latches
- Error rate
  - w  $6.2 \times 10^{-9}$  err/mod-day



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## Flash Memory

- Cells do not upset
- State machine can upset
  - w Correctable with reset command
  - w Low probability of occurrence
  - w Mitigation in place to correct effect



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## Total Dose Summary

- About 20 lots tested
- Low requirement
- Can use transfers from any APL program
- Concentrating on MOS technology
  - w Analog parts
  - w Actel arrays
- No unacceptable parts yet