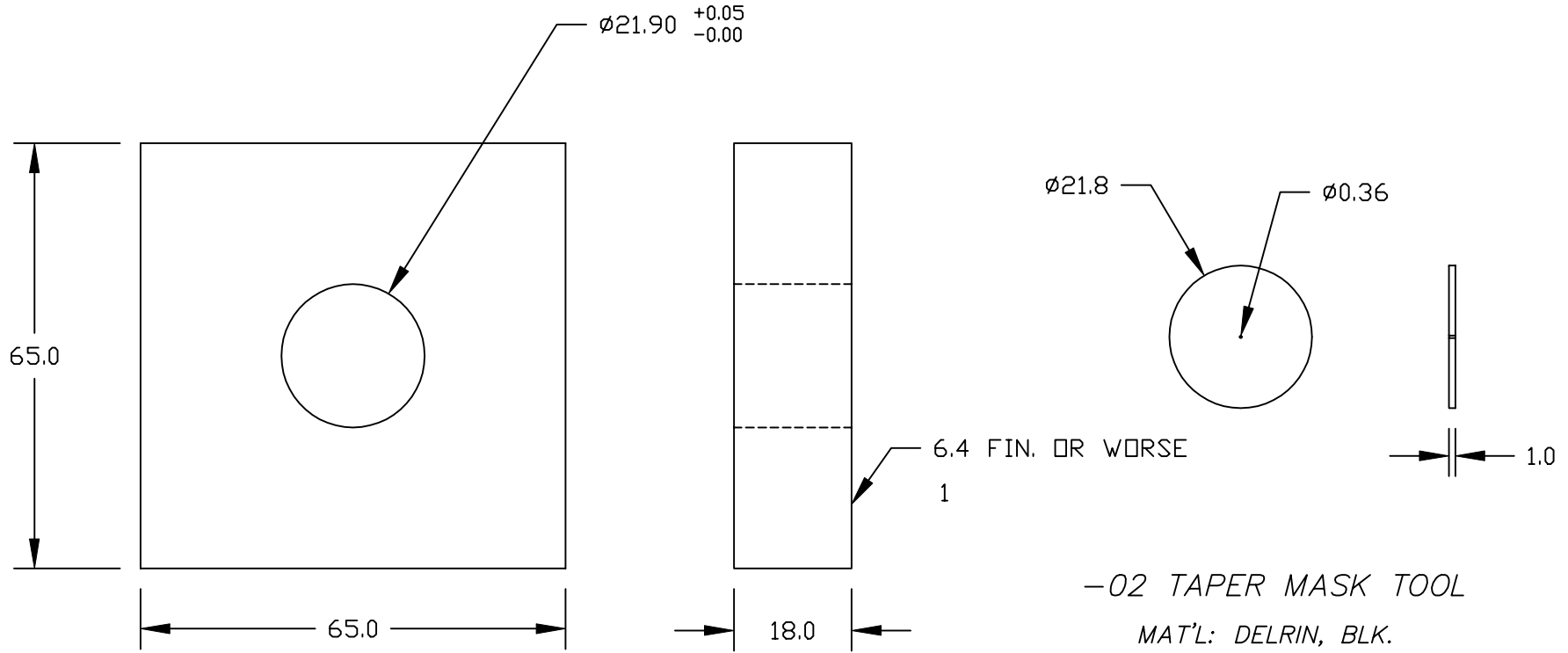


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	BASELINE RELEASE	3/16/97	
B	INCREASE POS. TOOL DIA	3/17/98	



-01 TAPER POSITIONING TOOL
MAT'L: DELRIN

-02 TAPER MASK TOOL
MAT'L: DELRIN, BLK.

1. PROVIDES HOLDING FRICTION WITH CCD HOUSING DURING TAPER POSITIONING.

25 mm

ITEM#	QTY	PART NUMBER	NOMENCLATURE	MATERIAL SPECIFICATION
THIRD ANGLE PROJECTION		TOLERANCES (EXCEPT AS SPECIFIED)		
		OVER	TO	TOLERANCE
		0	49.99	±0.1
		50	249.9	±0.5
		250	-	±1
		ANGLES	-	±0.1°
		SURFACE FINISH		
		SURFACE TREATMENT		
		MASS		
NEXT	FINAL	NEXT ASSY	USED ON	
QTY	REQD	APPLICATION		
PER	ASSY			
		DO NOT SCALE DRAWING		<i>Experimental Astrophysics Group</i> UNIVERSITY OF CALIFORNIA, BERKELEY, USA
		METRIC DRAWING (UNITS: mm)		
		INTERPRET PER ANSI Y14.5-1982		DWG TITLE
		WELDING SYMBOLS PER ANSI/AWS A2.4-79		CCD-TO-TAPER GLUING TOOLS
		APPROVALS	DATE	WIC DETECTOR GSE
		DRAWN J. STOCK	3/16/98	SIZE
		CHECKED		PROGRAM
		ISSUED JS	3/16/98	IMAGE-FUV
		SCALE FULL		DWG. NO.
				8290-A3
				REV
				B
				SHEET 1 OF 1