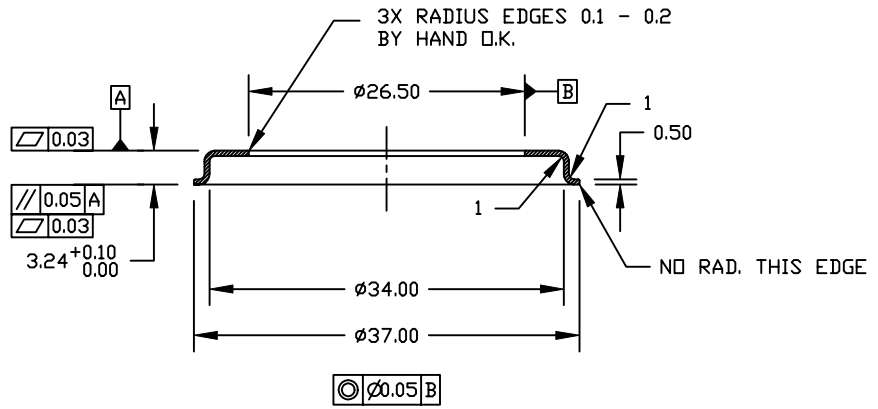


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	BASELINE RELEASE	7/10/97	□.S.
B	REMOVE VENT HOLES	8/21/97	J.S.

NOTES (UNLESS OTHERWISE SPECIFIED):

1. BEND R = 1X(T<0.50)
2. USE NO SULFUR OILS.
3. MATERIAL CERT'S REQUIRED.
4. NOTE DELETED.



25 mm

1				KOVAR MIL-I-230-1
ITEM#	QTY	PART NUMBER	NOMENCLATURE	MATERIAL SPECIFICATION

THIRD ANGLE PROJECTION			
NEXT	FINAL	NEXT ASSY	USED ON
QTY REQD PER ASSY		APPLICATION	

TOLERANCES (EXCEPT AS SPECIFIED)		
OVER	TO	TOLERANCE
0	49.99	±0.1
50	249.9	±0.5
250	-	±1
ANGLES		
		±0.1°
SURFACE FINISH		
		32
SURFACE TREATMENT		
ELECTROPOLISH		
MASS		

DO NOT SCALE DRAWING	
METRIC DRAWING (UNITS: mm)	
INTERPRET PER ANSI Y14.5-1982	
WELDING SYMBOLS PER ANSI/AWS A24-79	
APPROVALS	DATE
DRAWN J. STOCK	6/27/97
CHECKED □.S.	7/2/97
ISSUED J. STOCK	7/10/97

<i>Experimental Astrophysics Group</i>			
UNIVERSITY OF CALIFORNIA, BERKELEY, USA			
DWG TITLE <b>BOTTOM FLANGE</b> WIC DETECTOR BRAZED ASSY			
SIZE <b>B</b>	PROGRAM <b>IMAGE</b>	DWG. NO. (PREV. 8557) <b>8079-A3</b>	REV <b>B</b>
SCALE <b>2/1</b>			SHEET <b>1</b> OF <b>1</b>