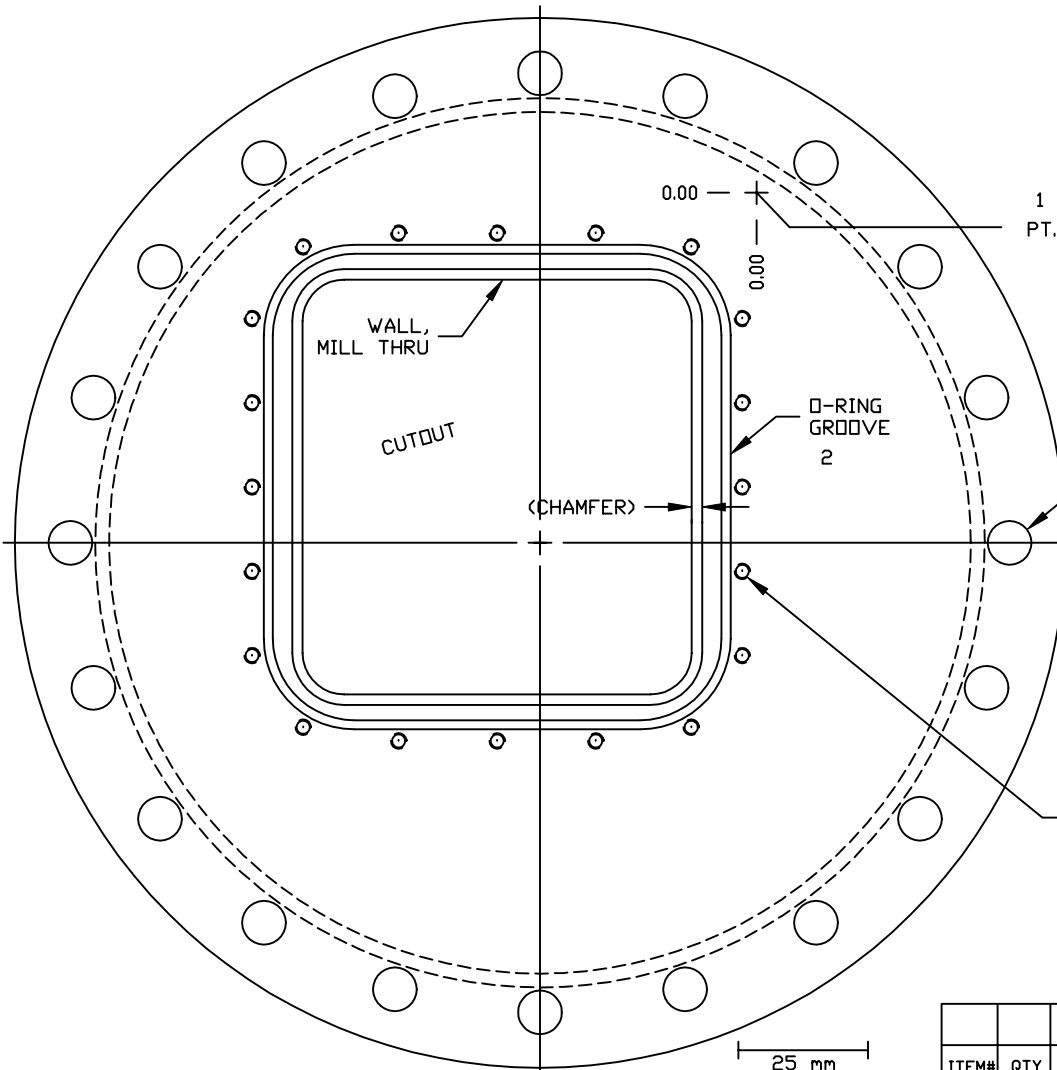


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	BASELINE RELEASE	8/5/97	



1
PT. 0,0 IN CNC PROGRAM.

1. USE CNC PROGRAM FOR P/N 8043-A4 rev A. INCLUDE CUTOUT FOR WALL, CHAMFER, O-RING GROOVE, 20X HOLES.
2. FINISH 0.4 ON GROOVE SURFACES (MIN. BOTTOM SURF.).

CLOCKING OF WORK RELATIVE TO HOLES NOT CRITICAL.

8" CONFLAT FLANGE, SHOWN KNIFE EDGE DOWN DO NOT DAMAGE KNIFE EDGE

20X TAP M3 6 - 7mm DP. (NO INSERT)

25 mm

THIRD ANGLE PROJECTION			
NEXT QTY	FINAL QTY	NEXT ASSY	USED ON APPLICATION

			NORCAL FLANGE P/N 800-000N		304SS	
ITEM#	QTY	PART NUMBER	NOMENCLATURE		MATERIAL SPECIFICATION	
TOLERANCES (EXCEPT AS SPECIFIED)			DO NOT SCALE DRAWING METRIC DRAWING (UNITS: mm)			
OVER	TO	TOLERANCE	INTERPRET PER ANSI Y14.5-1982 WELDING SYMBOLS PER ANSI/AWS A2.4-79			
0	49.99	±0.1	APPROVALS		DATE	
50	249.9	±0.5	DRAWN J. STOCK		8/5/97	
250	-	±1	CHECKED K.K.		8/5/97	
ANGLES			ISSUED J. STOCK		8/5/97	
SURFACE FINISH			SIZE B		PROGRAM IMAGE	
SURFACE TREATMENT			DWG. NO. 8075-A3		REV A	
MASS			SCALE FULL		SHEET 1 OF 1	

Experimental Astrophysics Group
UNIVERSITY OF CALIFORNIA, BERKELEY, USA
LAB TEST FLANGE
SI DETECTOR