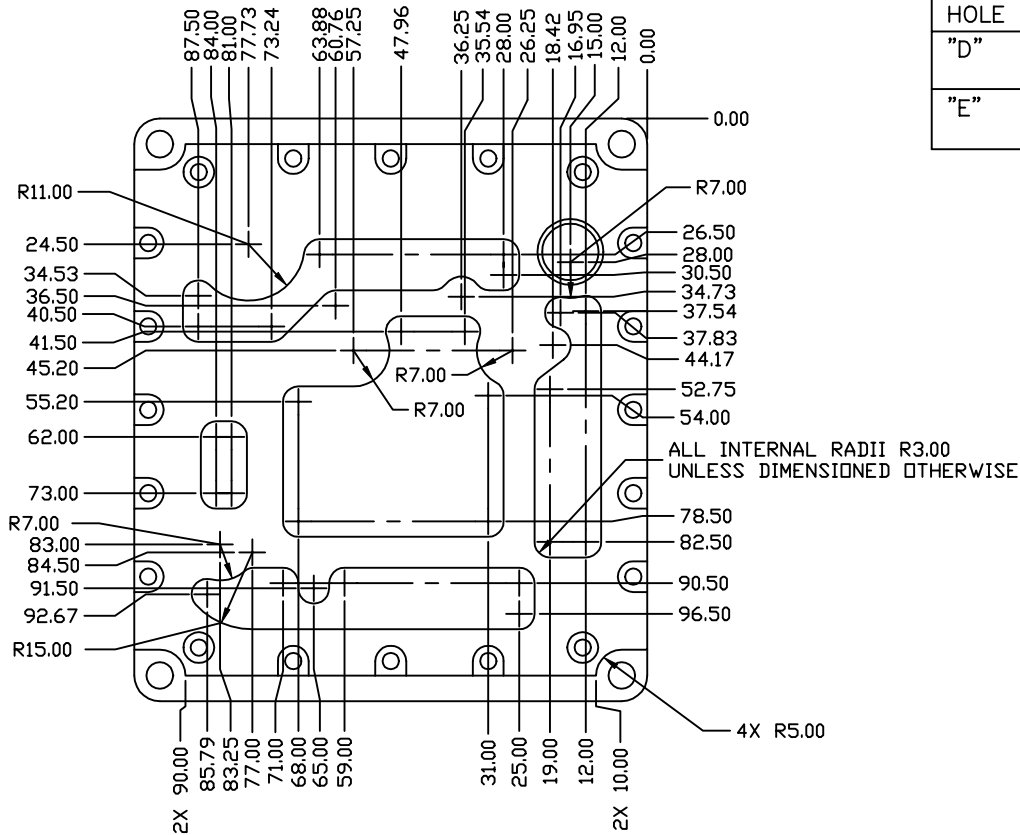


REVISIONS			
	DESCRIPTION	DATE	APPROVED
E	MOVED #9.53 HOLE AND CHANGED TO #11 WITH #12.8 CBORE	8/16/97	

TAPPED HOLE CALLOUT		
HOLE	DESCRIPTION	TOLERANCE
"D"	DRILL & TAP FOR M2.0X0.4 4.0 DEEP	$\begin{matrix} \text{M} & \text{A} & \text{B} \\ \text{M} & \text{A} & \text{B} \\ \text{M} & \text{A} & \text{B} \end{matrix}$
"E"	DRILL & TAP FOR M3 HELICOIL 5.0 DEEP	$\begin{matrix} \text{M} & \text{A} & \text{B} \\ \text{M} & \text{A} & \text{B} \\ \text{M} & \text{A} & \text{B} \end{matrix}$

HOLE	X	Y	HOLE	X	Y
D1	24.80	20.50	E1	18.42	44.17
D2	41.75	20.50	E2	65.08	44.17
D3	58.70	20.50	E3	65.08	90.83
D4	24.80	36.75	E4	18.42	90.83
D5	58.70	36.00	E5	95.84	14.72
D6	24.80	52.50	E6	36.15	14.72
D7	59.80	49.45	E7	95.84	34.28
D8	73.25	50.55	E8	36.15	34.28
D9	89.75	50.55	E9	74.50	65.62
D10	24.80	68.25	E10	3.49	65.62
D11	89.75	67.50	E11	74.50	83.85
D12	24.80	84.45	E12	3.49	83.85
D13	37.85	84.45			
D14	50.45	84.45			
D15	63.05	84.45			
D16	78.15	84.45			
D17	89.75	84.45			



VIEW K-K
(HIDDEN LINES, FEATURES IN DETAILS "H" AND "J", AND TAPPED HOLES REMOVED FOR CLARITY)

SIZE B	PROGRAM IMAGE	DWG. NO. 8037-A4	REV E
SCALE FULL		SHEET 3 OF 3	